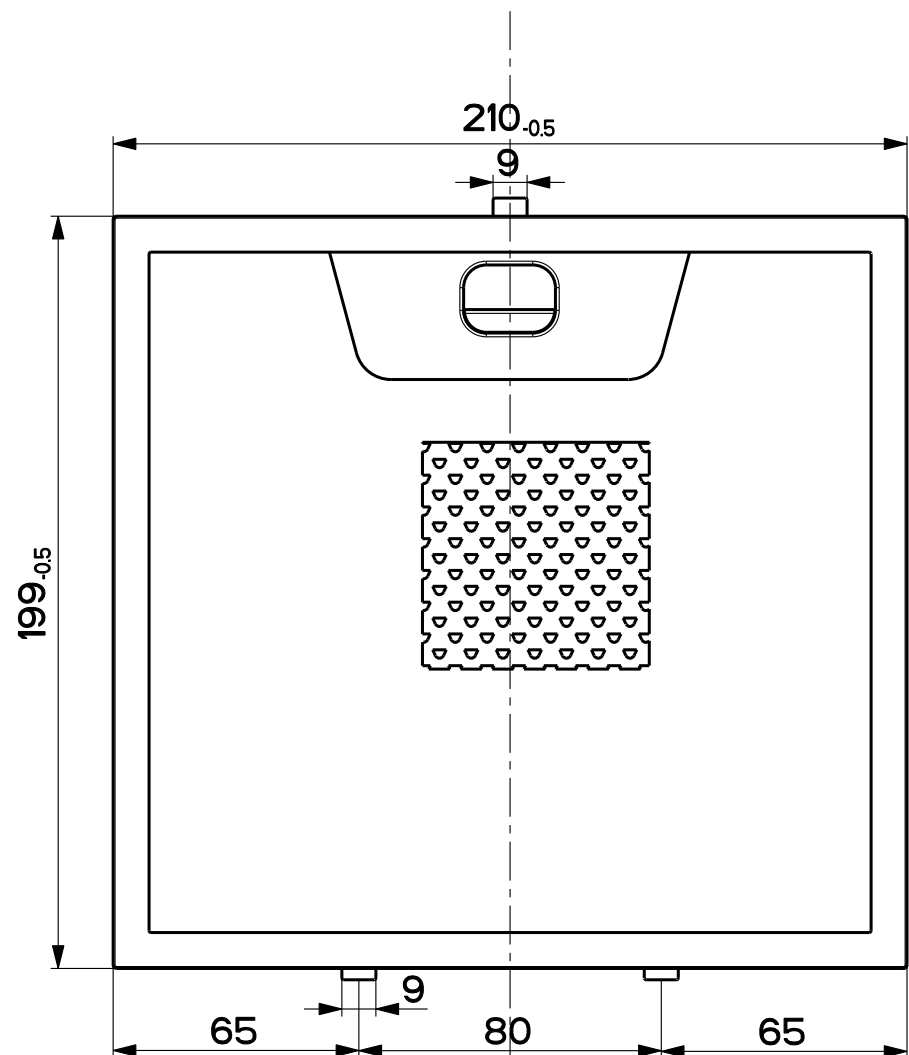


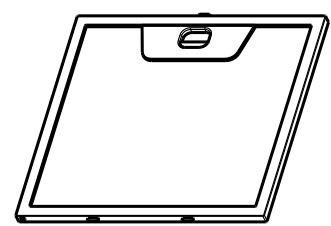
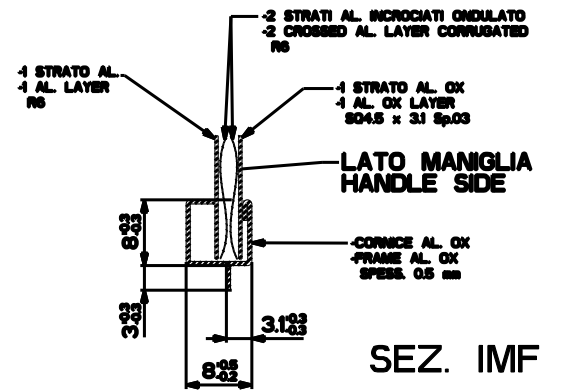
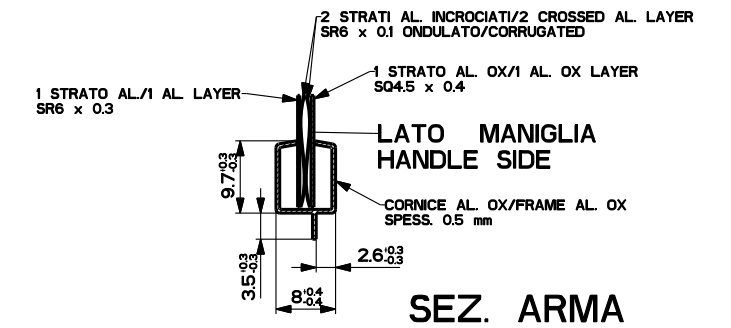
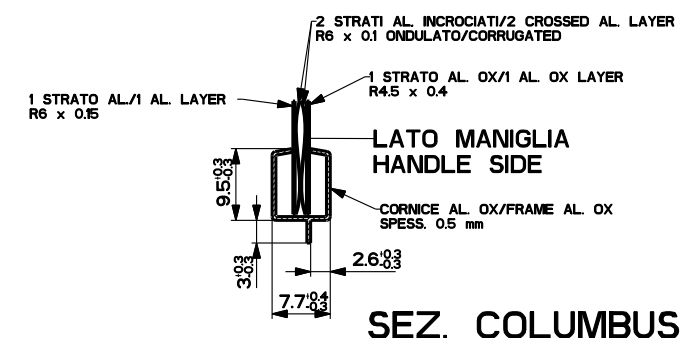
CLINCIATURA IMF - CLINCHING IMF

RIVETTO C.I. AL.
RIVET C.I. AL.



RIVETTO ARMA AL.
RIVET ARMA AL.

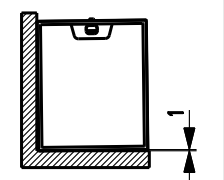
PER INDIVIDUARE IL PRODUTTORE GUARDARE NEL RETRO DELLA MANIGLIA
FOR RECOGNIZE THE PRODUCER LOOK AT BACK OF HANDLE



Aluminium FILTER
(MANIGLIA WH, CORNICE AL, STRATI ALLUMINIO)
(Handle WH, Frame AL, Layers AL)

LA TOLLERANZA PER I FUORI SQUADRO SI MISURA POGGIANDO UNA SQUADRA RETTIFICATA A 90° SU OGNI LATO DEL FILTRO E DETERMINANDO LO SCOSTAMENTO NELL' ANGOLO OPPOSTO DELLO STESSO LATO. LIMITE MAX 1mm

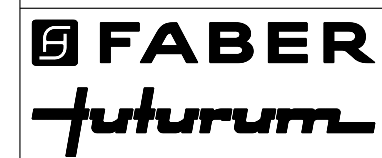
THE TOLLERANCE HAS TO BE MEASURED PLACING A GROUND TRIANGLE ON EVERY FILTER'S EDGE AND MEASURING THE DEVIATION AT THE OPPOSITE CORNER ON THE SAME EDGE. MAXIMUM LIMIT 1 mm



TOLERANCE CLASSES ISO 2768-1	GENERAL TOLERANCE LINEAR DIMENSION						
	0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
VERY COARSE	-	±0.5	±1	±1.5	±2.5	±4	±6

Do not get quotas from the drawing do not bring modifications without authorization of technical office. According to the law we reserve the own of the present drawing with reproduction prohibition partial or total.

Modification description		Doc.Type PART	
Denomination CASSETTE FILTER 210X199		Approved by Palazzi, Walter	
Material AL-AN-SR		Thickness	Weight Kg 0.533
Lang EN	Scale 1:2	Form A3	Sheet 1/2
Doc. status Released		Approval date 19-Apr-2017	
Drawing N. FIA_635		Rev 01	



1 2 3 4 5 6 7 8

A


B

C

D

E

TOLERANCE CLASSES	GENERAL TOLERANCE DIMENSION GROUP							
	0.5-3	3-6	6-30	30-120	120-400	ANG.	400-1000	1000-2000
FINE	-	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2
COARSE	-	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
VERY COARSE	-	-	±0.5	±1	±1.5	±2.5	±4	±6

Do not get quotas from the drawing do not bring modifications without authorization of technical office. According to the law we reserve the own of the present drawing with reproduction prohibition partial or total.		Doc.Type PART
Modification description		Modif.by Palazzi, Walter
	Denomination CASSETTE FILTER 210X199	Approved by Palazzi, Walter
	Material AL-AN-SR	Approval date 19-Apr-2017
Lang EN	Thickness 0.2	Weight 0.533
Scale 1:2	Form A3	Doc. status Released
	sheet 2/2	Drawing N. FIA_635
		Rev 01

1 2 3 4