



SCALE 1:4

INDEX	DRAWING N.	REV.	DESCRIPTION	Q.TY
1	47A.182	01	MAGNET STOP H 36,5	1
2	47A.305	04	GLASS CONTROL H45 4V FK 90	1
3	47A.308	04	GLASS BAND FK 90	2
4	47A.400	02	GLASS SUPPORT BOTH SIDE	1
5	CMM.074	01	MS-TECHNO SILICONIC GLUE	7
6	CMM.103	01	DOUBLE-SIDED TAPE 3M 9473 12x55	4
7	CMM.104	01	DOUBLE-SIDED TAPE PWB 5302 H0,64 19X50MT	5
8	K61.711	01	ASSEMBLY COMMAND OKIDA	1

TOLERANCE CLASSES		GENERAL TOLERANCE LINEAR DIMENSION						
ISO 2768-1		0.5-3	3-6	6-30	30-120	120-400	400-1000	1000-2000
FINE	X	+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5
MEDIUM		+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2
COARSE	-	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3
VERY COARSE	-	-	+0.5	+1	+1.5	+2.5	+4	+6

Created by Solutions
Creation date 19-Jun-2017 11:52

Modification description
CR-6252-Replacement of SPEK with OKIDA user interface
Denomination
ASSEMBLY CONTROL GLASS 4V FK W/BANDS 90

Approved by Romani, Fabio
Approval date 20-Nov-2020

Doc. status Released

Material - Thickness - Weight Kg 4.248

Lang EN Scale 1:1 Form A2 Sheet 1/1

Drawing N. 47A.990 Rev 06

